

**FORM QB-482 SUGGESTED FORMAT FOR A BRAZING PROCEDURE SPECIFICATION (BPS)**  
**(See QB-200.1, Section IX, ASME Boiler and Pressure Vessel Code)**

Organization Name \_\_\_\_\_ By \_\_\_\_\_  
 BPS Number \_\_\_\_\_ Revision \_\_\_\_\_ Date Issued \_\_\_\_\_  
 Supporting PQRs \_\_\_\_\_  
 Brazing Process(es) \_\_\_\_\_ Type(s) \_\_\_\_\_  
(Automatic, Manual, Machine, or Semi-Automatic)

**Joint Design (QB-408)**

Joint Design: Type \_\_\_\_\_ Joint Clearance \_\_\_\_\_  
 Overlap: Minimum \_\_\_\_\_ Maximum \_\_\_\_\_

**Technique (QB-410) and Other Information**

Initial Cleaning \_\_\_\_\_  
 \_\_\_\_\_  
 Flux Application \_\_\_\_\_  
 Nature of Flame (Oxidizing, Neutral, Reducing) \_\_\_\_\_  
 Torch Tip Sizes \_\_\_\_\_  
 Postbrazing Cleaning \_\_\_\_\_  
 Inspection \_\_\_\_\_  
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