FORM QB-482 SUGGESTED FORMAT FOR A BRAZING PROCEDURE SPECIFICATION (BPS) (See QB-200.1, Section IX, ASME Boiler and Pressure Vessel Code)

Organization Name		By
		Date Issued
Supporting PQRs		
Brazing Process(es)		Type(s)
		(Automatic, Manual, Machine, or Semi-Automatic)
	Joint Design (QB-40	08)
Joint Design: Type	Joint Clearance	
Overlap.	IVIAXIIIIUIII	
Base Metal (QB-402)		Brazing Filler Metal (QB-403)
P-Number	_ Specification Number _	
to P-Number	·	
Other		
		rm
Base Metal Thickness		
Minimum	_	
Maximum	_	Brazing Temperature (QB-404)
	Brazing Temperature R	ange
Postbraze Heat Treatment (QB-409)	Braz	zing Flux, Fuel Gas, or Atmosphere (QB-406)
Temperature Range		
Time Range		position, or Trade Name)
Flow Position (QB-407)		
Positions Permitted		
Flow Direction	- Otner	
Tiow birection	_	
	Technique (QB-410) and Other	r Information
Initial Cleaning		
Flux Application		
Nature of Flame (Oxidizing, Neutral, Reducing)		
Torch Tip Sizes		
Postbraze Cleaning		
Inspection		
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