

**FORM QF-484(a) Suggested Format for Butt-Fusing Machine Operator Performance Qualifications (FPO)**  
**(See QF-301.4, Section IX, ASME Boiler and Pressure Vessel Code)**

Fusing Machine Operator's Name \_\_\_\_\_ Identification No. \_\_\_\_\_

**Test Description (Information Only)**

Type of Test:       Original qualification       Requalification

Identification of FPS or SFPS Followed \_\_\_\_\_

Date Coupon Was Fused \_\_\_\_\_

Pipe Specification \_\_\_\_\_ Classification \_\_\_\_\_ to Specification \_\_\_\_\_ Classification \_\_\_\_\_

Pipe Size (Diameter) \_\_\_\_\_ Pipe Wall Thickness \_\_\_\_\_

**Testing Conditions and Qualification Limits**

Fusing Variables (QF-360)	Actual Values	Range Qualified
Pipe Material	_____	_____
Pipe Size (Diameter)	_____	_____
Pipe Position	_____	_____
Fusing Machine Manufacturer	_____	_____

**RESULTS**

Visual Examination of Completed Joint [QF-305.2(a)] \_\_\_\_\_

Examination of Data Acquisition Output [QF-305.2(b)] \_\_\_\_\_

**Bend Tests (QF-302.2)**

Specimen No.	Type of Bend	Result	Specimen No.	Type of Bend	Result

Bend Specimens Evaluated By \_\_\_\_\_ Company \_\_\_\_\_

Mechanical Tests Conducted By \_\_\_\_\_ Laboratory Test No. \_\_\_\_\_

Fusing Supervised By \_\_\_\_\_

Data Acquisition Output Examined By \_\_\_\_\_

We certify that the statements in this record are correct and that the test coupons were prepared, fused, and tested in accordance with the requirements of Section IX of the ASME Boiler and Pressure Vessel Code.

Organization \_\_\_\_\_

Date \_\_\_\_\_

Certified by \_\_\_\_\_